

众志成城，共铸辉煌  
Unity Together, Create Prosperity

# TIANJIN XINYUE STEEL GROUP

## TIANJIN XINYUE STEEL GROUP

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## LSAW STEEL PIPE

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天津信跃钢铁集团

天津信跃 成就卓越

Tianjin Xinyue makes excellence



# XINYUE STEEL YOUR BEST CHOICE WITH ONE-STOP SOLUTION OF STEEL PIPE

信跃文化  
XINYUE CULTURE

## Xinyue Principle 信跃信条

诚信为本，客户至上，高质高效

Integrity-Based, Customer First, High Quality, High efficiency.

## Xinyue Vision 信跃愿景

提升客户价值，专注优质产品（质量优，价格优，服务优，交期优）。

Advance Customer Value with Best Price, Good Quality, First-class Service, Fast Shipment.

## Xinyue Goal 信跃目标

信跃钢铁，与你携手，共创辉煌

You and Xinyue Steel, Hand in Hand, Make Great Success.



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Customer Satisfaction is the guarantee of brand  
Quality assurance is the soul of brand

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# ABOUT XIN YUE

## 关于我们

天津信跃钢铁集团源于1980年，位于天津市大邱庄工业区，临近天津港，是中国著名的大型钢管企业之一，集钢管生产、库存、代理、国内外销售为一体，竭诚为客户打造最优的品牌“价格最优，质量最优，交期最优，服务最优”。

信跃钢铁集团在天津、河北、山东等地投资了数个电阻焊钢管、螺旋埋弧焊钢管、直缝埋弧焊钢管、无缝钢管、油套管、钻杆、镀锌管、方矩管、脚手架以及扣件生产基地。

集团下各生产基地分别引进了国内外先进的技术及设备，在专业的工程师团队和生产部门引领下，时刻谨遵严格的ISO质量管理体系及各国生产标准规范，以确保产品的高质量。

公司始终坚持“诚信为本，客户至上，高质高效”的理念，以最好的服务回报客户，力求客户满意率100%。

集团下属的出口公司—天津信跃工贸有限公司，主要负责集团的钢管出口业务，产品已广泛用于多项国际石油天然气输送工程、疏浚打桩工程、水利、桥梁及油井工程等项目。出口辐射范围包括东南亚、中东、欧洲、南美以及非洲等地，并取得国内外广大客户的一致好评。

欢迎来到信跃！

**信跃钢铁，与你携手，共创辉煌。**

Tianjin Xinyue Steel Group was founded in 1980, located in Daqiu Zhuang Industrial Area, Tianjin, China, is one of the most famous enterprises of steel pipe in China, consolidating steel pipe production, stocking, distribution, domestic & international marketing. Our aim is to create the best corporation image for customer with “Best Price, High Quality, Fast Delivery, and First-Class Service”.

Xinyue has invested several production bases in Tianjin, Hebei and Shandong Province, manufacturing ERW Steel Pipe, SSAW Steel Pipe, LSAW Steel Pipe, Seamless Steel Pipe, OCTG Tubing & Casing, Drill Pipe, Galvanized Steel Pipe, Hollow Section Tube, Scaffolding and couplers.

Equipped with domestic & international advanced technology and production line, and guided with the leadership of professional engineers and production team, Xinyue can strictly follow up ISO quality management system and meet regulations of various standards with the assurance of supreme quality.

Xinyue Steel always insists on the principle of “Integrity-Based, Customer First, High Quality, High efficiency”, pursuing 100% customer satisfaction.

Tianjin Xinyue Industrial and Trade Co., Ltd, as a subsidiary under the group, is mainly responsible for exporting business under the group. Xinyue Steel has successfully supplied steel pipes for many international projects, engaging in petroleum & gas pipeline, dredging, piling, bridge building, water conservancy, oil well and other projects. Our market share is spreading all over the world, such as Southeast Asia, Mideast, Europe, South America, Africa and so on, obtaining a good reputation among customers.

Welcome to join Xinyue, Hand in Hand, Create Win-Win Business!

## 企业架构

CORPORATION STRUCTURE

Chinese  
steel  
pipe  
forerunner





# 直缝埋弧焊钢管生产基地

LSAW STEEL PIPE PRODUCTION BASE

信义直缝焊钢管生产基地诞生于河北，现有3条JCOE双面埋弧直缝焊钢管生产线以及数套卷板机组，员工328人，中高级工程技术人员58人，年生产能力可达30万吨。

公司引进了国际生产质量高端的德国JCOE钢管成型工艺，可按国家标准GB/T9711、GB 50205；国际标准API SPEC 5L、API 2B及EN 10210、EN 10219、EN 10208、ASTM A53、ASTM A252、ASTM A500等生产口径355.6 到 1828.8mm，壁厚8mm 到60mm的双面埋弧直缝钢管；同时卷板机组可生产口径355.6到3800mm，壁厚8mm到120mm的直缝焊卷管。

公司配备了国内外一流的化学实验室、力学实验室、金相实验室及焊接试验室；实验室拥有先进、完备的检测及试验设备，可以提供全面的原材料检验、产品检测及焊接性能试验，为产品质量提供强有力的保障；工厂先后通过了API 5L PSL1/PSL2（美国石油学会）认证、API 2B认证、国内压力管道元件制造许可（A1）、CE（欧盟）认证、ISO9001质量管理体系、ISO14001环境管理体系以及OHSAS18001职业健康安全管理体系认证。

公司坚持走以质量创造品牌的公司发展路线，严把质量关，追求零缺陷，打造客人满意工程，产品已广泛用于石油、天然气、钢结构、热力发电、轮船制造、基础打桩等重大工程。

Xinyue LSAW steel pipe production base was located in Hebei, equipped with 3 JCOE double submerged-arc longitudinal welded production line and several roller welding production line, with a team of 328 workers, 58 senior engineers and technicians; the annual production capacity can reach 300,000 tons.

The LSAW production line has introduced with supreme quality-guarantee technique - JCOE, can produce longitudinal submerged-arc welded steel pipe from out diameter 355.6mm to 1828.8mm (14" - 72"), wall thickness from 8mm to 60mm under various standards like GB/T9711, GB 50205, API SPEC 5L, API 2B, EN 10210, EN 10219, EN 10208, ASTM A53, ASTM A252, ASTM 500, and etc. The roller welding line can produce straight seam rolled pipe from diameter 355.6mm to 3800mm, wall thickness from 8mm to 120mm.

Installed with first-class laboratory of chemical composition analysis, metallurgical analysis, mechanical property and welding performance test, Xinyue can perform full set of experiments of raw material, finished pipe and welding under various standards. With the strong control and guarantee of the quality, the mill has successfully gained the certificate of API 5L PSL1/PSL2, API 2B, CE, ISO 9001, ISO 14001 and OHSAS 18001; and A1 license for manufacturing special equipment.

Believing "Quality Foster Brand" is the soul of Xinyue's development, we strictly monitor product's quality, pursue zero defects, aiming to create a customer satisfaction project. Xinyue steel pipe have widely applied in oil, natural gas, steel structure, power plant, ship manufacturing, foundation and piling projects, and etc.





## LSAW STEEL PIPE MANUFACTURING PROCESS FLOW CHART



## 国际领先

## 赢在起跑线上...

## Win at the starting line





### 品质铸就品牌，品牌引领未来 Quality Foster Brand, Brand Lead Future

先进的自动化生产设备，流水线精良制作，尽显一流品质，保证产品的稳定性和可靠性万无一失。依靠核心技术，创造名牌产品，不管世界如何变化，信义人精益求精的执着精神不变。

With advanced automatic production line and detailed processing control, Xinyue can produce the first-class steel pipe with stable and reliable performance. Strong believing quality and core technology create brand, Xinyue has never changed the spirit of striving for zero defects products, whatever the world change.



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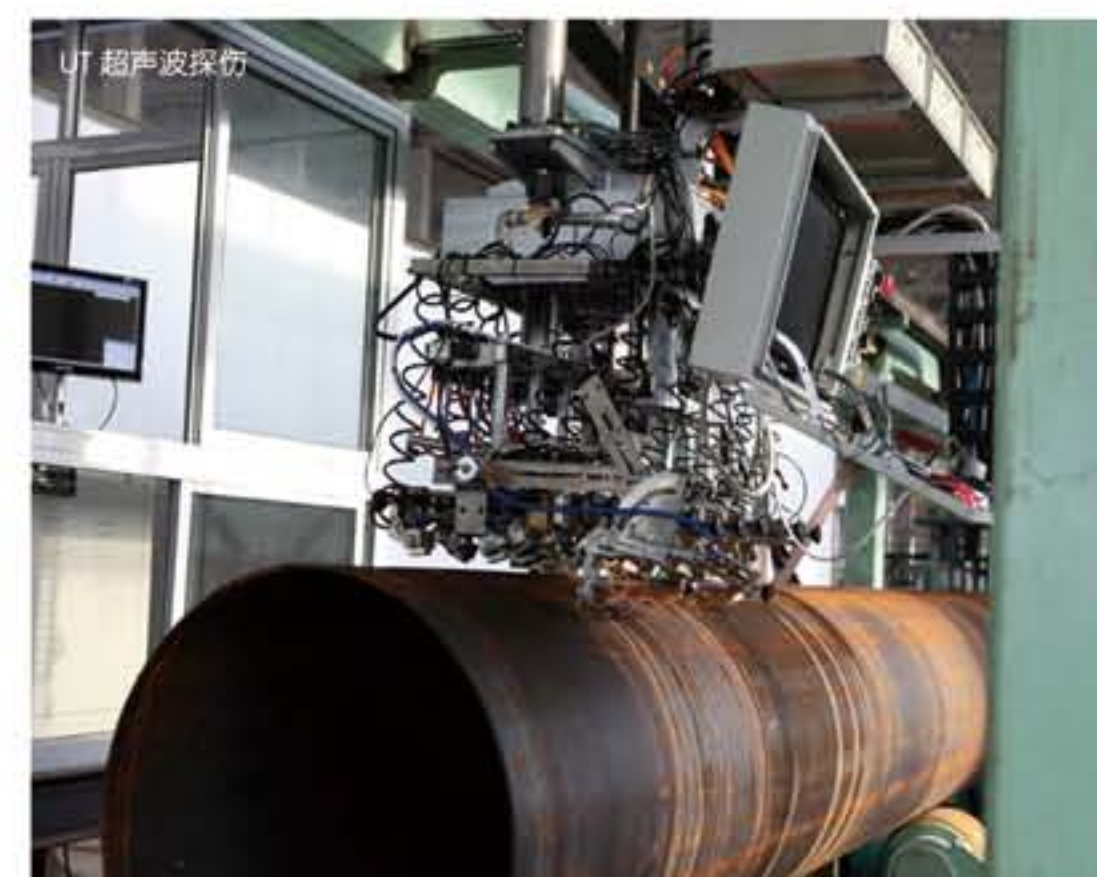
细节决定品质  
责任成就品牌  
Details Determine Quality  
Responsibility Build Brand





众志成城 共铸辉煌  
Unity Together, Create Prosperity

## 在线检测设备 ONLINE INSPECTION FACILITIES





众志成城，共铸辉煌  
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## 生产规格

### MANUFACTURING SPECIFICATION

产品Product: Longitudinal Submerged-Arc Welded Steel Pipe (LSAW Steel Pipe)

工艺Technique: JCOE

用途Usage: Low pressure liquid transmission, such as water, gas, and oil; steel structure; power plant construction, foundation piling, and etc.

标准Standard: API 5L PSL1/PSL2, API 2B, ASTM 53, EN10217, EN10219, ASTM A500, ASTM 252, ASTM A672, DIN 2458, IS 3589, GB/T3091, GB/T9711, and etc.

钢级Steel Grade:

API 5L: GR B, X42, X46, X52, X56, X60, X65, X70, X80

EN: S235, S275, S355, S420, S460, and etc.

ASTM A53: GR A, GR B, GR C

ASTM A252: GR 1, GR 2, GR 3

GB: Q195, Q215, Q235, Q345, L175, L210, L245, L320, L360-L555

口径Out Diameter: 355.6mm-1828.8mm (14inch - 72inch)

壁厚Wall Thickness: 8-60mm

长度Length: single joint length up to 12m, butt-jointing length up to 60m

表面处理Surface: Fusion Bond Epoxy Coating, Coal Tar Epoxy, Polyamide Epoxy, 3PE, 3PP, Hot-dipped Galvanized, Zinc Coating, Bitumen, Vanish Coating, and etc.



非常品质

有口皆碑

Top Quality, Everyone Knows

跨出国门有知音，天下谁人不识君...



## 卷管生产规格

ROLLER WELDED STEEL PIPE MANUFACTURING SPECIFICATION

产品Product: Straight seam rolling welded steel pipe

用途Usage: Steel structure, Foundation, Piling, Structure, and etc.

标准Standard: API 5L, ASTM 53, EN10217, EN10219, ASTM A500, ASTM 252, DIN 2458, IS 3589, GB/T3091, GB/T9711, and etc.

口径Out Diameter: 355.6mm-3800mm

壁厚Wall Thickness: 8-120mm

长度Length: single joint length on or below 3.2m, butt-jointing length up to 60m

钢级Steel Grade:

API 5L: GR B, X42, X46, X52, X56, X60, X65, X70, X80

ASTM A53: GR A, GR B, GR C

ASTM A252: GR 1, GR 2, GR 3

EN: S235, S275, S355, S420, and etc.

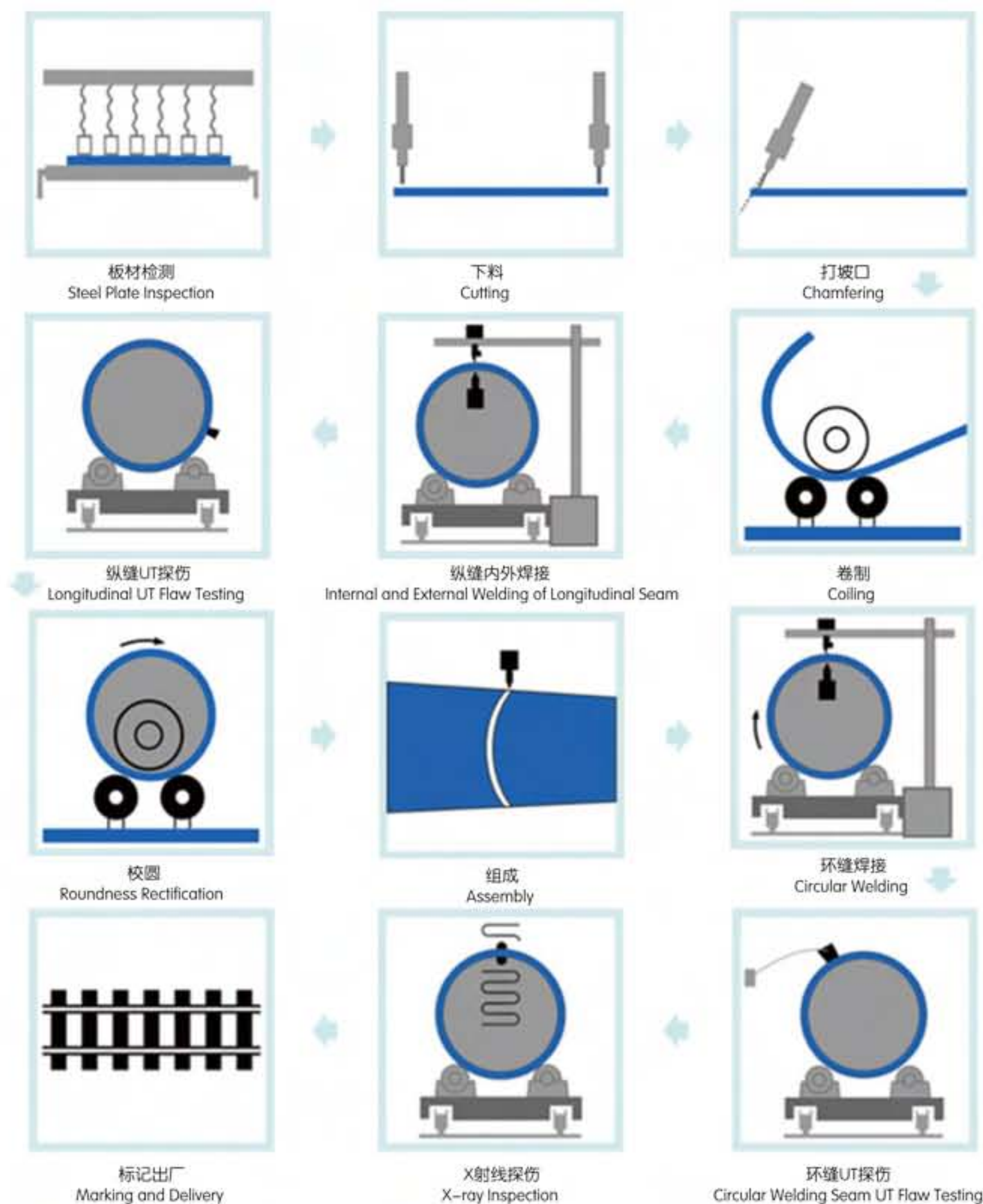
GB: Q195, Q215, Q235, Q345

表面处理Surface: Fusion Bond Epoxy Coating, Coal Tar Epoxy, Polyamide Epoxy, 3PE, 3PP, Hot-dipped Galvanized, Zinc Coating, Bitumen, Vanish Coating, and etc.

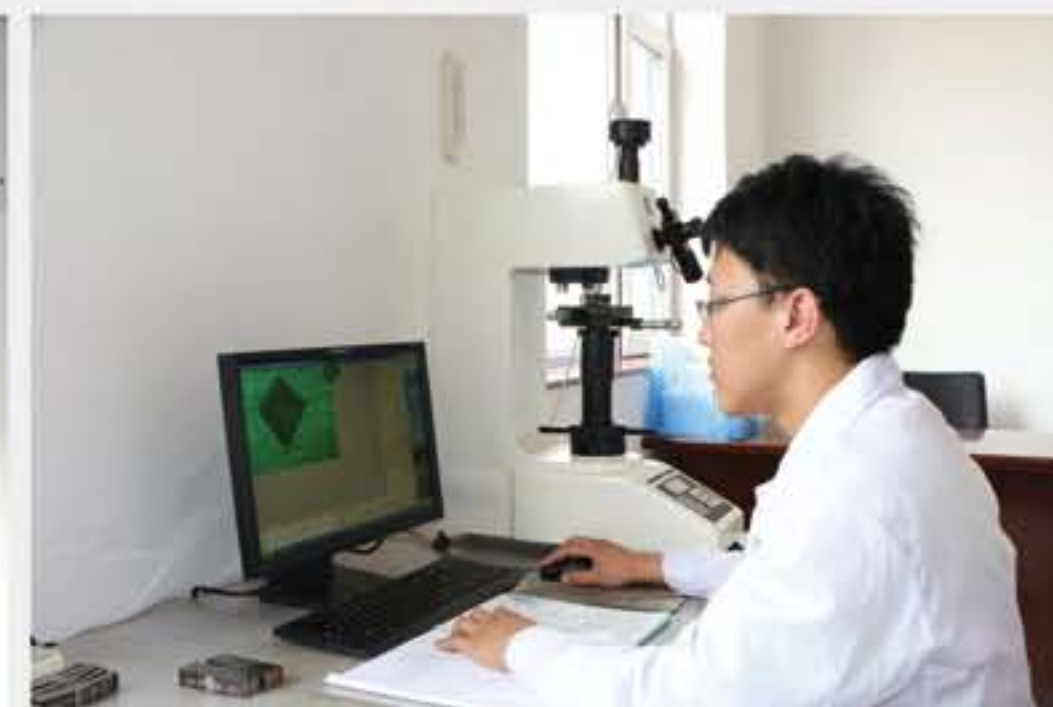


## 生产工艺图

MANUFACTURING FLOW CHART







Excellence

## 质量控制

信跃集团拥有专业的工程师, 优秀的生产团队以及严格的ISO9001质量管理体系, 时刻为客户打造安全、可靠、质量信得过的产品。

Xinyue Steel possess with professional engineers & first-class production team and strict ISO 9001 quality and safety management system, pursuing to provide customer with safe, credible and quality trustworthy products.

## Quality Control

信跃坚持以质量求生存, 以技术进步谋发展, 始终把打造精品作为企业生存的基本法则, 通过原料质量控制、生产过程质量控制和成品检测控制, 保证为客户提供满意合格的产品。

Insisting on the tenet of "Survive With Quality, Develop With Credibility", Xinyue always provide customers with "Quality Trustworthy Products", under the strict control on the raw material inspection, online production inspection, finished pipe inspection and delivery.

Installed with well equipped laboratory, Xinyue can perform full set of experiments according to various domestic and international standards, including Chemical Composition Analysis, Metallurgical Analysis, Mechanical Property Test, Tension Test, Bending Test, Flattening Test, Hardness Test, Impact Test, Drop Weight Tear Test, and etc.



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# QUALIFICATIONS

and honors 资质荣誉……



Honor Witness History  
Strength Prospect Future

# HONOR



## INTEGRITY IS THE FOUNDATION SERVE THE SOCIETY

客户的满意始终是信跃的第一位  
千锤百炼成就信跃品质  
信跃，您可以信赖的伙伴  
我们坚信品质是永续不变的潮流  
信跃—行业的领航者

Customers' full satisfaction is always Xinyue's first priority  
Severe controlled and steeled quality is Xinyue's soul  
Do the respect and trustworthy enterprise  
We firmly believe the quality is the permanent core  
Xinyue – the pionner of the industry

