

众志成城 共铸辉煌
Unity Together, Create Prosperity

TIANJIN XINYUE STEEL GROUP

TIANJIN XINYUE STEEL GROUP

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SSAW STEEL PIPE

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天津信跃钢铁集团

天津信跃 成就卓越

Tianjin Xinyue makes excellence

XINYUE STEEL YOUR BEST CHOICE WITH ONE-STOP SOLUTION OF STEEL PIPE

信跃文化
XINYUE CULTURE

Xinyue Principle 信跃信条

诚信为本，客户至上，高质高效

Integrity-Based, Customer First, High Quality, High efficiency.

Xinyue Vision 信跃愿景

提升客户价值，专注优质产品（质量优，价格优，服务优，交期优）。

Advance Customer Value with Best Price, Good Quality, First-class Service, Fast Shipment.

Xinyue Goal 信跃目标

信跃钢铁，与你携手，共创辉煌

You and Xinyue Steel, Hand In Hand, Make Great Success.

众志成城，共铸辉煌
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Quality assurance is the soul of brand

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ABOUT XIN YUE

关于我们

天津信跃钢铁集团源于1980年，位于天津市大邱庄工业区，临近天津港，是中国著名的大型钢管企业之一，集钢管生产，库存，代理，国内外销售为一体。竭诚为客户打造最优的品牌“价格最优，质量最优，交期最优，服务最优”。

信跃钢铁集团在天津、河北、山东等地投资了数个电阻焊钢管，螺旋埋弧焊钢管，直缝埋弧焊钢管，无缝钢管，油套管，钻杆，镀锌管，方矩管，脚手架以及扣件生产基地。

集团下各生产基地分别引进了国内外先进的技术及生产设备，在专业的工程师团队和生产部门引领下，时刻谨遵严格的ISO质量管理体系及各国生产标准规范，以确保产品的高品质。

公司始终坚持“诚信为本，客户至上，高质高效”的理念，以最好的服务回报客户，力求客户满意率100%。

集团下属的出口公司-天津信跃工贸有限公司，主要负责集团的钢管出口业务，产品已广泛用于多项国际石油天然气输送工程，疏浚打桩工程，水利，桥梁及油井工程等项目。出口辐射范围包括东南亚，中东，欧洲，南美以及非洲等地，并取得国内外广大客户的一致好评。

欢迎来到信跃！

信跃钢铁，与你携手，共创辉煌。

Tianjin Xinyue Steel Group was founded in 1980, located in Daqiu Zhuang Industrial Area, Tianjin, China, is one of the most famous enterprises of steel pipe in China, consolidating steel pipe production, stocking, distribution, domestic & international marketing. Our aim is to create the best corporation image for customer with “ Best Price, High Quality, Fast Delivery, and First-Class Service” .

Xinyue has invested several production bases in Tianjin, Hebei and Shandong Province, manufacturing ERW Steel Pipe, SSAW Steel Pipe, LSAW Steel Pipe, Seamless Steel Pipe, OCTG Tubing & Casing, Drill Pipe, Galvanized Steel Pipe, Hollow Section Tube, Scaffolding and couplers.

Equipped with domestic & international advanced technology and production line, and guided with the leadership of professional engineers and production team, Xinyue can strictly follow up ISO quality management system and meet regulations of various standards with the assurance of supreme quality

Xinyue Steel always insists on the principle of “ Integrity-Based, Customer First, High Quality, High efficiency ”, pursuing 100% customer satisfaction.

Tianjin Xinyue Industrial and Trade Co., Ltd, as a subsidiary under the group, is mainly responsible for exporting business under the group. Xinyue Steel has successfully supplied steel pipes for many international projects, engaging in petroleum & gas pipeline, dredging, piling, bridge building, water conservancy, oil well and other projects. Our market share is spreading all over the world, such as Southeast Asia, Mideast, Europe, South America, Africa and so on, obtaining a good reputation among customers.

Welcome to join Xinyue, Hand in Hand, Create Win-Win Business!

企业架构 CORPORATION STRUCTURE

Chinese
steel
pipe
forerunner



螺旋钢管生产基地

SSAW STEEL PIPE PRODUCTION BASE

信跃螺旋钢管生产基地创建于2003年，位于天津市静海县大邱庄，距天津港65km。现拥有6条双面埋弧焊螺旋钢管生产线，员工450人，中高级工程技术人员67人，年生产能力可达45万吨。

各生产线均采用国际先进的林肯焊机，配备全套在线检测设备，包括X射线工业电视、超声波探伤、静水压实验设备等，可生产口径219.1-3048mm,壁厚5-25.4mm的螺旋钢管，最长单支生产长度可达70米，最高生产钢级可达X80。

工厂严格遵循ISO9001:2000质量管理体系标准，取得了美国石油协会API 5L PSL1/PSL2 认证，从原材料的采购，检测，开卷，钢管成型，在线检验，成品检测，防腐，喷标，包装，入库，出运到售后服务，严格规范与把控各环节，严把质量关，追求零缺陷，坚持走以质量创造品牌的公司发展路线，打造客人满意工程。

信跃螺旋钢管已广泛用于石油、天然气输送、城市供热管网、供水管道、污水排放、钢结构、桥梁、基础打桩、港口机械、电力等行业。

Xinyue SSAW steel pipe production base was found in 2003, located in Daqiu Zhuang, Jinhai County, Tianjin, which is close to Tianjin port with a distance of 65km. The mill has equipped with 6 double-submerged arc spiral welding production line, with a team of 450 workers, 67 senior engineers and technicians; the annual production capacity can reach 450,000 tons.

Each production line has introduced advanced Lincoln welder from USA and installed full set of online testing equipment, including X-ray industrial TV, ultrasonic testing, hydrostatic pressure testing and other testing facilities; can produce SSAW steel pipes from diameter 219.1 to 3048mm, wall thickness from 5 to 25.4mm, the length of single joint extend to 70m and the highest level of production top to X80.

In strict accordance with ISO9001:2000 quality management system and monitored by American Petroleum Institute with API 5L PSL1/PSL2 accreditation, we has developed perfect processing & inspecting instruction and controlled in details from raw material purchasing & inspection, uncoiling, pipe forming, online inspection, finished pipe testing, anti-corrosion coating, marking, packing, storage, shipment until to after-sale service.

Believing "Quality Foster Brand" is the soul of Xinyue's development, we strictly monitor product quality, pursue zero defects, aiming to create customer satisfaction projects.

Up now, Xinyue SSAW steel pipe is widely applied in petroleum & natural gas transmission, urban heating network, water supply pipeline, sewage discharge, steel structures, bridges, foundation piling, port machinery and electrical power, ect.



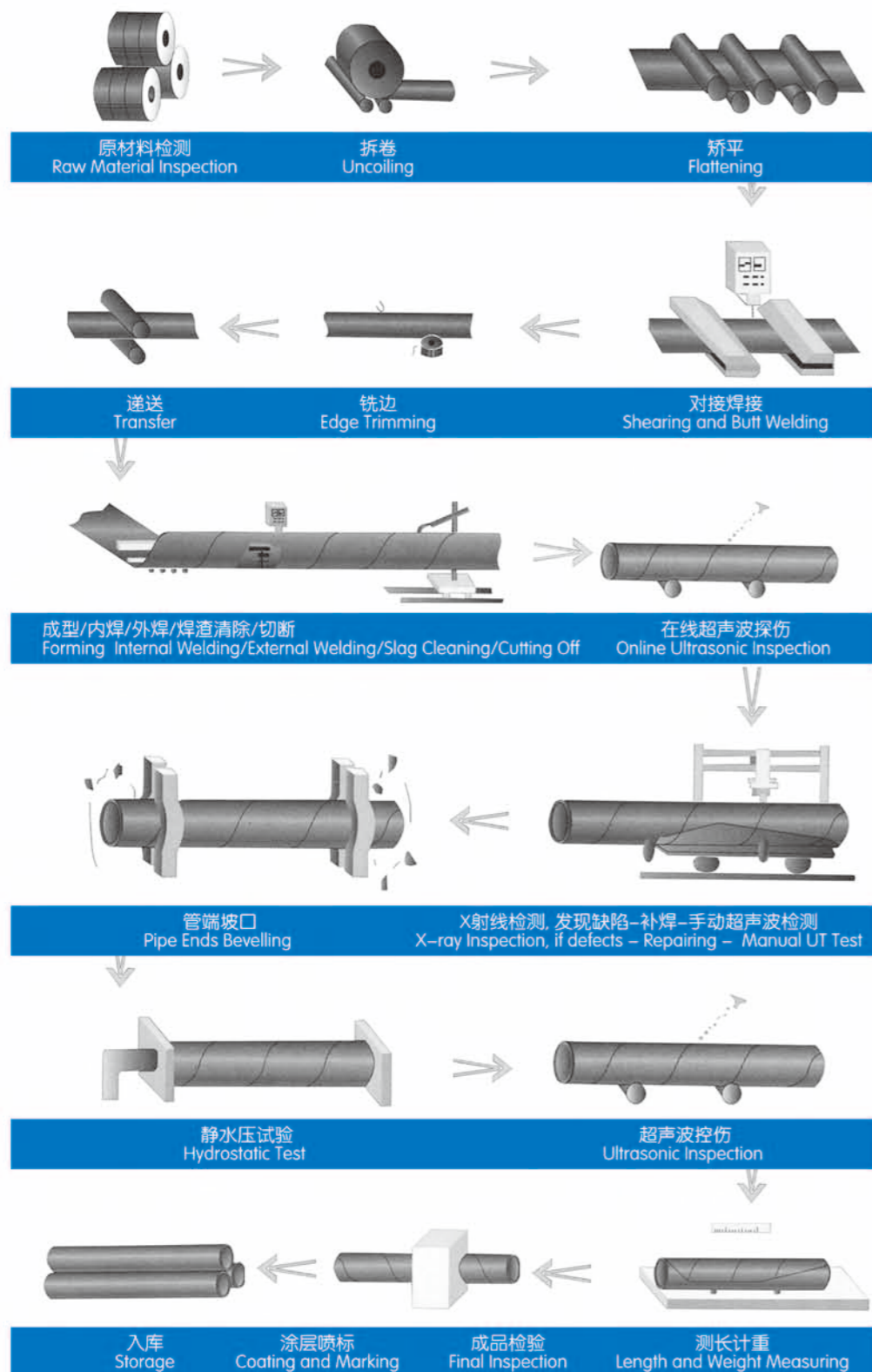
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Tianjin Xinyue Steel Group | 07/08

螺旋钢管生产工艺流程图

SSAW Steel Pipe Production Process Flow Chart



一流设备

国际领先

First-class equipment, Leading international

赢在起跑线上...

Win at the starting line

众志成城，共铸辉煌

Unity Together, Create Prosperity

Tianjin Xinyue Steel Group | 09/10

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Φ3000mm 后摆螺旋焊管机组
Backswing spiral welded steel pipe equipment

品质铸就品牌，品牌引领未来

Quality Foster Brand, Brand Lead Future

先进的自动化生产设备，流水线精良制作，尽显一流品质，保证产品的稳定性和可靠性万无一失。依靠核心技术，创造名牌产品，不管世界如何变化，信跃人精益求精的执着精神不变。

With advanced automatic production line and detailed processing control, Xinyue can produce the first-class steel pipe with stable and reliable performance. Strong believing quality and core technology create brand, Xinyue has never changed the spirit of striving for zero defects products, whatever the world change.





精良的设备是产品质量的保证。
Excellent Equipment Guarantee Supreme Quality.

公司引进先进的林肯焊机,采用双面埋弧焊进行钢管内、外连续焊接,实现了生产自动化。操作方便,加工精度高,为良好的产品质量奠定了坚实的基础。

Xinyue has introduced advanced Lincoln welder, applying double submerged-arc welding technique. The production line is automatic controlling, easy operation and precise forming, which has laid a solid foundation of good quality.



在线检测设备

Online inspection facilities

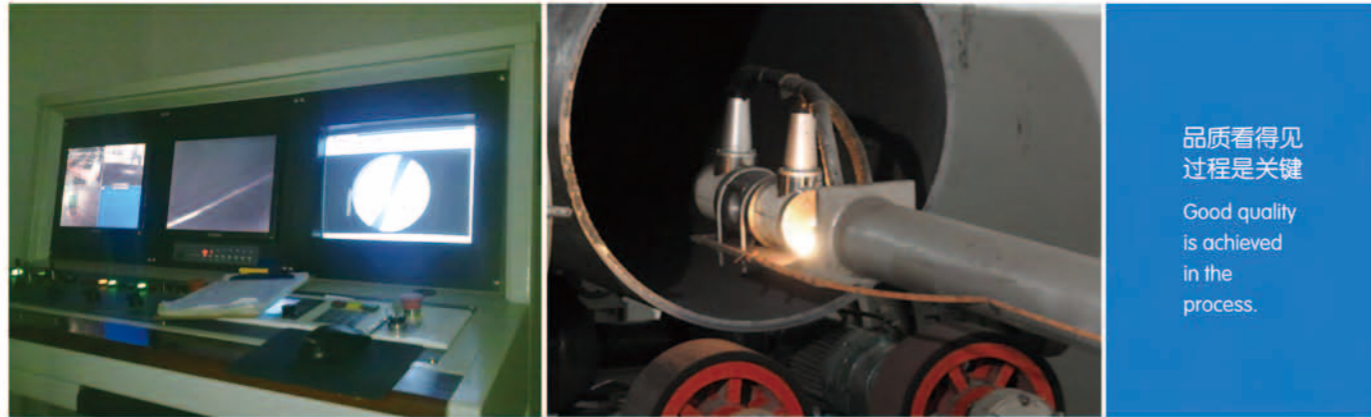
水压测试 Hydrostatic pressure test

2200t hydrostatic test machine and auto computer record system can examine the stable pressure quality of every pipe.



工业电视X射线检测 X-RAY TEST

X-Ray Testing or Radiographic Testing (RT) is a non-destructive testing (NDT), inspecting materials for hidden flaws by using the ability of short wavelength electromagnetic radiation (high energy photons) to penetrate various materials.



品质看得见
过程是关键
Good quality
is achieved
in the
process.

超声波检测 (ULTRASONIC TEST)

Ultrasonic Testing (UT) uses high frequency sound energy to conduct examinations and make measurements. UT can be used for flaw detection & evaluation, dimensional measurements, material characterization, and more.



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非常品质

有口皆碑

Top Quality, Everyone Knows

跨出国门有知音，天下谁人不识君 ...

水管 WATER TRANSMISSION PIPE

Out Diameter: 219.1mm – 3048mm
Wall Thickness: 5mm – 25.4mm
Surface Treatment: Fusion Bond Epoxy Coating (FBE), 2PE, 3PE, Cement Mortar Lining, Polyamide Epoxy, Coal Tar Bitumen, Hot Dipped Galvanized, Polyurethane, etc

Steel Grade:
ASTM A36/A36M; ASTM A283/A283M GR C, GR D; ASTM A572/A572M GR 42, 50;
ASTM A570/A570M GR 30,33,36,40,45,50; ASTM A607/607M GR 45, 50;
ASTM A907/907M GR 30,33,36,40; ASTM A935/A935M GR 40,45,50, etc.

Standard:
AWWA C200: Steel water pipe—6in. and larger
AWWA C203: Coal-Tar Protective Coatings and Linings for Steel Water Pipelines
AWWA C205: Cement Mortar Protective Lining and Coating for Steel Water Pipe
AWWA C208: Standard for Dimensions for Fabricated Steel Water Pipe Fittings
AWWA C210: Liquid-Epoxy Coating Systems for Interior and Exterior of Steel Water Pipelines
AWWA C213: Fusion-Bonded Epoxy Coating for Interior and Exterior of Steel Water Pipelines



管线管 LINE PIPE

Out Diameter: 219.1mm – 3048mm
Wall Thickness: 5mm – 25.4mm
Steel Grade:
API 5L: GR B, X42, X46, X52, X56, X60, X65, X70, X80
ASTM A53: GR A, GR B, GR C, GR D
Ends: Plain Ends, Bevel Ends
Surface Treatment: Anti-rust Coating, Coal Tar Bitumen Coating, Fusion Bond Epoxy Coating, 3PE, Polyurethane, etc
Test: Chemical Composition Analysis, Mechanical Properties (Ultimate Tensile strength, Yield Strength, Elongation), Flattening Test, Bending Test, Impact Test, Hydrostatic Test, X-ray Test, UT test, Visual Inspection, Dimension Checking and etc.





桩管 PILING PIPE

Out Diameter: 219.1mm – 3048mm
 Wall Thickness: 5mm – 25.4mm
 Max Length: 70m

Steel Grade:
 ASTM A588/A588M
 ASTM A252: GR 1, GR 2, GR 3
 ASTM A572: GR 42, GR 50, GR 55, GR 60, GR 65
 API 5L: GR B, X42, X46, X52, X56, X60, X65, X70, X80
 EN: S235JR, S275JR, S355JR, S355J0H, S420, S450, S460....
 Ends: Plain Ends, Bevel Ends, Welded With Piling Shoes & Reinforcement Ring
 Surface Treatment: Bitumen Coating, Fusion Bond Epoxy Coating (FBE), 2PE, 3PE, Polyamide Epoxy, Rich Zinc Primer, Polyurethane, etc



质量控制

信跃集团拥有专业的工程师，优秀的生产团队 以及严格的ISO9001质量管理体系，时刻为客户打造安全、可靠、质量信得过的产品。

Xinyue Steel possess with professional engineers & first-class production team and strict ISO 9001 quality and safety management system, pursuing to provide customer with safe, credible and quality trustworthy products.

Quality Control

信跃坚持以质量求生存，以技术进步谋发展，始终把打造精品作为企业生存的基本法则，通过原料质量控制、生产过程质量控制和成品检测控制，保证为客户提供满意合格的产品。

Insisting on the tenet of " Survive With Quality , Develop With Credibility ", Xinyue always provide customers with " Quality Trustworthy Products " , under the strict control on the raw material inspection, online production inspection ,finished pipe inspection and delivery.

Installed with well equipped laboratory,Xinyue can perform full set of experiments according to various domestic and international standards, including Chemical Composition Analysis, Metallurgical Analysis, Mechanical Property Test, Tension Test, Bending Test, Flattening Test, Hardness Test, Impact Test, Drop Weight Tear Test, and etc.

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QUALIFICATIONS

and honors 资质荣誉……



Honor Witness History
Strength Prospect Future

HONOR

INTEGRITY IS THE FOUNDATION SERVE THE SOCIETY

客户的满意始终是信跃的第一位
千锤百炼成就信跃品质
信跃，您可以信赖的伙伴
我们坚信品质是永续不变的潮流
信跃—行业的领航者

Customers' full satisfaction is always Xinyue's first priority
Severe controlled and steeled quality is Xinyue's soul
Do the respect and trustworthy enterprise
We firmly believe the quality is the permanent core
Xinyue - the pionner of the industry

